

Ship ASAP 22-23/06

# Work Order ID 70961

Monday, June 20, 2011 11:32:17 AM



Item ID: D3717-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Plate

Start Date: 6/20/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 6/23/2011 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan: W

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3717

Rev A

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3717 ☒ Dwg Rev: A ☐ Prog Rev: A 112-  
Deburr if necessary

B11-6-20

6

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B11-6-20

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

Sub 6/21

SL

**Work Order ID 70961**

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Page 2

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Cust Item ID:

Required Date: 6/23/2011 Req'd Qty: 4.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Memo

0.00

Hand Finishing

6 BL 11-6-21

140

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

6 BL 11/06/21

150

Identify as per dwg &amp; Stock Location:

0.00



Packaging

Memo

0.00

Packaging

11/6/22 SL 6X

# Work Order ID 70961

Monday, June 20, 2011 11:32:17 AM



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Item ID: D3717-1

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Stop



Item Name: Plate

Start Date: 6/20/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 6/23/2011 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/6/22

# Picklist Print

Monday, June 20, 2011 11:32:14 AM

Page 1

Work Order ID: 70961

Parent Item: D3717-1

Parent Item Name: Plate



Start Date: 6/20/2011

Required Date: 6/23/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 08-01-16 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6S.050		Purchased	No			110	sf	179.5000	0.0326	0.137263			
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6061-T6 .050 Sheet



816-20

Location

Loc Qty

Loc Code

MAT021

179.5

113216

19.5

114799

128

114993

32

113216

(6)

DART AEROSPACE LTD	Work Order: 70961
Description: PLATE	Part Number: D3717-1
Inspection Dwg: D3717-1, Rev: A	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

X

## First Article

X

## Prototype

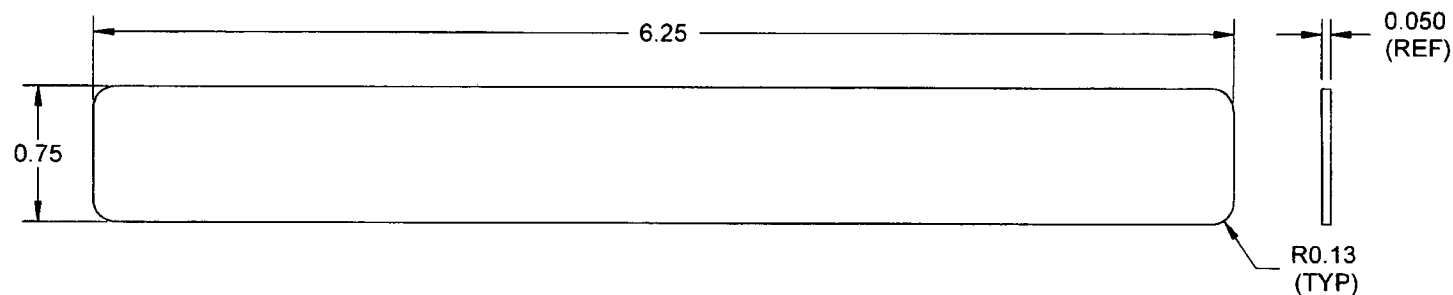
[illegible]

Measured by:	IB
Date:	11-6-70

Audited by:	8
Date:	11/04/71

Prototype Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



**D3717-1 PLATE**

*ilg 40961*

**RELEASED**  
07.12.2012

**NOTES:**

- 1) MATERIAL: 6061-T6/-T62 ALUMINUM SHEET 0.050 THICK  
PER QQ-A-250/11 OR AMS 4025 OR 4027  
(REF DART SPEC M6061T6S.050)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3717-1" USING FINE POINT  
PERMANENT INK MARKER
- 7) WEIGHT: 0.02 lbs

A	NEW ISSUE	LE	07.12.12
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CE		
CHECKED	EA	DRAWING NO.	REV. A
MFG. APPR.	ND	D3717	SHEET 1 OF 1
APPROVED	TH	TITLE	SCALE
DE APPR.	TH	PLATE	1:1
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